

Sharpening Styles - Standard Sizes

Size (inches)	Part No. Prefix	A = One End Split								B = Both Ends Split							
		STD	QR	PAR	PRO	CBV	BN	BR	COL	STD	QR	PAR	PRO	CBV	BN	BR	COL
1/16 x 2	M062-20	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
3/32 x 2	M093-20	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
1/8 x 1½	M125-15	6.05	7.60	6.40	6.30	n/a	12.05	12.05	7.60	10.45	13.50	11.15	10.95	n/a	22.45	22.45	13.50
1/8 x 2	M125-20	6.70	8.25	7.05	6.95	n/a	12.70	12.70	8.25	11.10	14.15	11.80	11.60	n/a	23.10	23.10	14.15
1/8 x 3	M125-30	8.35	9.90	8.70	8.60	n/a	14.35	14.35	9.90	12.75	15.80	13.45	13.25	n/a	24.75	24.75	15.80
1/8 x 6	M125-60	14.65	16.20	15.00	14.90	n/a	20.65	20.65	16.20	19.05	22.10	19.75	19.55	n/a	31.05	31.05	22.10
5/32 x 2	M157-20	8.90	10.95	9.65	9.40	15.50	15.15	15.15	10.95	14.10	18.20	15.60	15.10	n/a	26.60	26.60	18.20
3/16 x 1½	M187-15	9.35	11.90	10.10	9.85	15.50	15.60	15.60	11.90	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3/16 x 2	M187-20	9.70	12.25	10.45	10.20	14.80	15.95	15.95	12.25	15.20	20.30	16.70	16.20	32.70	27.70	27.70	20.30
3/16 x 3	M187-30	12.90	15.45	13.65	13.40	15.45	19.15	19.15	15.45	18.40	23.50	19.90	19.40	35.90	30.90	30.90	23.50
3/16 x 4	M187-40	14.45	17.00	15.20	14.95	17.10	20.70	20.70	17.00	19.95	25.05	21.45	20.95	37.45	32.45	32.45	25.05
3/16 x 6	M187-60	18.65	21.20	19.40	19.15	23.40	24.90	24.90	21.20	24.15	29.25	25.65	25.15	41.65	36.65	36.65	29.25
1/4 x 2	M250-20	12.55	16.40	13.55	13.80	18.15	21.30	21.30	16.40	18.80	26.45	20.80	21.30	37.30	36.30	36.30	26.45
1/4 x 3	M250-30	16.40	20.25	17.40	17.65	18.60	25.15	25.15	20.25	22.65	30.30	24.65	25.15	41.15	40.15	40.15	30.30
1/4 x 4	M250-40	19.95	21.65	20.95	21.20	18.95	28.70	28.70	21.65	26.20	31.70	28.20	28.70	44.70	43.70	43.70	31.70
1/4 x 6	M250-60	21.80	23.90	22.80	23.05	22.15	30.55	30.55	23.90	28.05	33.95	30.05	30.55	46.55	45.55	45.55	33.95
5/16 x 2	M312-20	17.85	n/a	18.85	19.10	23.70	26.60	26.60	n/a	26.00	n/a	28.00	28.50	44.50	43.50	43.50	n/a
5/16 x 3	M312-30	21.80	n/a	22.80	23.05	27.90	30.55	30.55	n/a	29.95	n/a	31.95	32.45	48.45	47.45	47.45	n/a
5/16 x 4	M312-40	26.40	n/a	27.40	27.65	21.80	35.15	35.15	n/a	34.55	n/a	36.55	37.05	53.05	52.05	52.05	n/a
5/16 x 6	M312-60	34.70	n/a	35.70	35.95	25.65	43.45	43.45	n/a	42.85	n/a	44.85	45.35	61.35	60.35	60.35	n/a

Sharpening Styles - Metric Sizes

Size (mm)	Part No. Prefix	A = One End Split								B = Both Ends Split							
		STD	QR	PAR	PRO	CBV	BN	BR	COL	STD	QR	PAR	PRO	CBV	BN	BR	COL
1.5 x 38	M059-15	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
1.5 x 50	M059-20	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
2.0 x 38	M078-15	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
2.0 x 50	M078-20	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
2.5 x 38	M098-15	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
2.5 x 50	M098-20	6.75	8.30	7.10	7.00	n/a	12.75	12.75	8.30	11.15	14.20	11.85	11.65	n/a	23.15	23.15	14.20
3.0 x 38	M118-15	6.05	7.60	6.80	6.55	15.50	12.30	12.30	7.60	10.45	13.50	11.95	11.45	n/a	22.95	22.95	13.50
3.0 x 50	M118-20	6.70	8.25	7.45	7.20	15.50	12.95	12.95	8.25	11.10	14.15	n/a	n/a	n/a	n/a	n/a	14.15
4.0 x 38	M156-15	8.55	10.60	9.30	9.05	15.50	14.80	14.80	10.60	13.75	17.85	15.25	14.75	31.25	26.25	26.25	17.85
4.0 x 50	M156-20	8.90	10.95	9.65	9.40	15.50	15.15	15.15	10.95	14.10	18.20	15.60	15.10	31.60	26.60	26.60	18.20
4.0 x 63	M156-25	9.15	11.20	9.90	9.65	15.50	15.40	15.40	11.20	14.35	18.45	15.85	15.35	31.85	26.85	26.85	18.45
5.0 x 38	M197-15	9.35	11.90	10.10	9.85	15.50	15.60	15.60	11.90	14.85	19.95	16.35	15.85	32.35	27.35	27.35	19.95
5.0 x 50	M197-20	9.70	12.25	10.70	10.95	15.30	18.45	18.45	12.25	15.20	20.30	17.20	17.70	33.70	32.70	32.70	20.30
6.0 x 38	M236-15	12.55	16.40	13.55	13.80	15.95	21.30	21.30	16.40	18.80	26.45	20.80	21.30	37.30	36.30	36.30	26.45
6.0 x 50	M236-20	15.70	19.55	16.70	16.95	17.80	24.45	24.45	19.55	21.95	29.60	23.95	24.45	40.45	39.45	39.45	29.60